SYNOLAC[®] 3636 BA 80

GENERAL INDUSTRY

| Product Application details | SYNOLAC [®] 3636 BA 80 is a high solid saturated polyester resin, containing hydroxyl groups. SYNOLAC [®] 3636 BA 80 is recommended for two-component polyurethane varnishes and paints with excellent weather resistance, chemical resistance, high elasticity paints. It is suitable for automotive, general industry, aviation applications and for plasticizing 2 pack PU acrylic systems. | |
|---------------------------------------|--|---------------|
| Polymer Type | Solventborne Polyester | |
| Sales Specifications | Solid Content at 125°C, % (ISO 3251) | 78 - 82 |
| | Viscosity at 20°C, mPa.s (ISO 3219) | 4000 - 6000 |
| | Colour, Gardner scale (ISO 4630) | 1 max |
| | Acid value, mg KOH/g (ISO 2114) | 12 max |
| Other Characteristics ¹ | Volatile | Butyl acetate |
| | Flash point, °C (ISO 3679) | 26 |
| | Density / Specific Gravity at 20°C, g/ml | 1.15 |
| | Hydroxyl Value, mg KOH/g | 135 - 150 |
| | Note: Acid value and/or Hydroxyl value quoted relative to solid resin | |
| | 1 The data provided for these properties are typical values, intended only as guides, and should not be construed as sales specifications | |
| Formulation Guidelines | RECOMMENDATIONS FOR USE Due to the slow rate of drying in systems based on SYNOLAC [®] 3636 BA 80 with aliphatic polyisocyanates, it is recommended to use in combination with polyester harder like SYNOLAC [®] 3645 PMA 65. <u>SOLUBILITY</u> SYNOLAC [®] 3636 BA 80 is soluble in esters, ketones and glycol ethers, partially soluble in aromatic hydrocarbons. Xylene SC= 35%, aromatic hydrocarbons boiling range 155°C - 181°C SC = 42.5%, aromatic hydrocarbons boiling range 178°C - 209°C = 40% | |



| Product Safety | Please refer to the corresponding Safety Data Sheet. |
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| Storage & | SYNOLAC [®] 3636 BA 80 should be stored indoors in the original, unopened and undamaged container, in a dry place at a temperature not exceeding 30°C. Exposure to direct sunlight should be avoided. |
| Handling | In the above mentioned storage conditions the shelf life of the resin will be 6 months from the shipping date |

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