## **SYNOLAC<sup>®</sup> 3636 BA 80**

**GENERAL INDUSTRY** 

Product Application details	SYNOLAC <sup>®</sup> 3636 BA 80 is a high solid saturated polyester resin, containing hydroxyl groups. SYNOLAC <sup>®</sup> 3636 BA 80 is recommended for two-component polyurethane varnishes and paints with excellent weather resistance, chemical resistance, high elasticity paints. It is suitable for automotive, general industry, aviation applications and for plasticizing 2 pack PU acrylic systems.	
Polymer Type	Solventborne Polyester	
Sales Specifications	Solid Content at 125°C, % (ISO 3251)	78 - 82
	Viscosity at 20°C, mPa.s (ISO 3219)	4000 - 6000
	Colour, Gardner scale (ISO 4630)	1 max
	Acid value, mg KOH/g (ISO 2114)	12 max
Other Characteristics <sup>1</sup>	Volatile	Butyl acetate
	Flash point, °C (ISO 3679)	26
	Density / Specific Gravity at 20°C, g/ml	1.15
	Hydroxyl Value, mg KOH/g	135 - 150
	Note: Acid value and/or Hydroxyl value quoted relative to solid resin	
	1 The data provided for these properties are typical values, intended only as guides, and should not be construed as sales specifications	
Formulation Guidelines	RECOMMENDATIONS FOR USE Due to the slow rate of drying in systems based on SYNOLAC <sup>®</sup> 3636 BA 80 with aliphatic polyisocyanates, it is recommended to use in combination with polyester harder like SYNOLAC <sup>®</sup> 3645 PMA 65. <u>SOLUBILITY</u> SYNOLAC <sup>®</sup> 3636 BA 80 is soluble in esters, ketones and glycol ethers, partially soluble in aromatic hydrocarbons. Xylene SC= 35%, aromatic hydrocarbons boiling range 155°C - 181°C SC = 42.5%, aromatic hydrocarbons boiling range 178°C - 209°C = 40%	



Product Safety	Please refer to the corresponding Safety Data Sheet.
Storage &	SYNOLAC <sup>®</sup> 3636 BA 80 should be stored indoors in the original, unopened and undamaged container, in a dry place at a temperature not exceeding 30°C. Exposure to direct sunlight should be avoided.
Handling	In the above mentioned storage conditions the shelf life of the resin will be 6 months from the shipping date

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**Arkema Coating Resins** 

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